



## Product description

Silane grafted compound, moisture curable by addition of a catalyst masterbatch (Sioplas<sup>®</sup> method), containing a fire retardant system that contributes to give the cable self-extinguish properties without halogenidric acids evolution, toxic and corrosive gases and dark smoke emission. This material complies with RoHS requirements.

Application: W&C insulation and sheathing

## Standard complying

EN 50363-5 EI5 and EI8; EN 50363-6 EM10; EN 60092/360 HF90; Cenelec HD 624.6; VDE 0266 HXI1 and HXM1; VDE 0207 HJ1 and HM1

Burning behavior to be assessed accordingly to performances required by specific cable construction

## Availability

Africa & Middle East, Asia Pacific, Europe, Latin America

Verify commercial availability and registration status in each country with local sales representative

Typical properties <sup>(1)</sup>	nominal value	unit	test method
<b>Physical</b>			
Density at 23°C	1.46	g/cm <sup>3</sup>	ASTM D792
Melt Flow Index, 150°C/21.6 kg <sup>(2)</sup>	10	g/10'	internal method
Water absorption, 24 hours at 100°C	< 1.0	mg/cm <sup>2</sup>	EN 60811
Hardness, Shore D	49	-	ISO 868
<b>Mechanical</b>			
Tensile Strength at break	12.0	MPa	EN 60811
Tensile Elongation at break	200	%	
<b>Thermal</b>			
Hot Set Test at 200°C, 20 N/cm <sup>2</sup>			
elongation under load	60	%	EN 60811
permanent elongation	0	%	
Hot Pressure Test at 100°C/K=1, max. penetration	< 50	%	EN 60811
Bending Test at -15°C	no cracks	-	EN 60811
Impact test at -15°C	no cracks	-	EN 60811
Hot air shrinkage, 1 hour at 100°C	< 4.0	%	EN 60811
<b>Ageing</b>			
Mechanical properties after ageing in Air Oven, 135°C/168 hours			
change in Tensile Strength	25	%	EN 60811
change in Tensile Elongation	-11	%	

	nominal value	unit	test method
<b>Chemical resistance</b>			
Environmental Stress Cracking Resistance Condition A, 50°C, 3.00 mm, 10% Igepal	> 1000	hours	ASTM D1693
<b>Electrical</b>			
Volume Resistivity at 20°C	1.2 E+15	Ω x cm	IEC 60502
Volume Resistivity at 90°C	4.9 E+12	Ω x cm	
Insulation Resistance Constant at 20°C	4000	MΩ x km	IEC 60502
Insulation Resistance Constant at 90°C	8.4	MΩ x km	
<b>Burning properties</b>			
Limiting Oxygen Index	34	%	ASTM D2863
Temperature Index	280	°C	NES 715
Corrosive Gas in Smoke conductivity	< 2.5	μS/mm	IEC 60754-2
pH	> 4.3	-	
Halogenidric Acid Emission	< 0.1	%	IEC 60754-1

**Notes:**

<sup>(1)</sup> Typical properties are not to be construed as specification. Tests reported are performed on pressed or extruded specimens, added with 3% of Catalyst Masterbatch CT/2 and crosslinked in hot water at 95°C for 6 hours

<sup>(2)</sup> Test performed without Catalyst Masterbatch addition

## Additional information

The product must be stored under the following conditions:

- closed and undamaged bags
- ambient temperature not exceeding 30°C
- avoid direct exposure to sunlight and weathering

Product alterations could occur due to extended period of storage; shelf life: 9 months

Padanaplast S.r.l accepts no liability of any kind in case the above mentioned conditions are not fulfilled

Packaging

- 25 kg moisture-resistant bags on 1375 kg pallet
- 750 kg carton box

## Processing information

### Extruder temperature setting:

barrel zone 1	110 to 130 °C
barrel zone 2	130 to 145 °C
barrel zone 3	140 to 155 °C
barrel zone 4	140 to 160 °C
collar	145 to 160 °C
crosshead	145 to 160 °C
die	155 to 180 °C

### Extrusion notes:

Processing

Cogegum® GFR 1804 pregrafted base must be added with Catalyst Masterbatch CT/2 at 3% by weight to promote curing. Other Catalyst Masterbatch grades can be used accordingly to information given in the specific technical literature. Blending must be done just before using (2-3 hours max.). Catalyst Masterbatch doesn't need any predrying if stored in dry conditions in the original closed bags; in case, predrying can be made at 50-60°C for 4-8 hours  
Cogegum® GFR grades are sensitive to moisture; open bags must be used within 4 hours. Cogegum® GFR grades must be not predried in any case.

Extrusion equipment

- standard extruders for thermoplastics equipped with low compression screw (1.2÷1.4 compression ratio and 25 L/D ratio) are suggested
- don't use screw thermoregulation
- filter net: preferable not to use
- compression or semi-compression tools are suggested; if tubing tools must be used D.D.R. should not exceed 1.5

Coloring

- EVA or PE based color masterbatches added at 1.2-1.5% by weight are suggested; in order to prevent precrosslinking during processing, color masterbatch should be predried (4-6 hours at 50-60°C)

### Curing

- by immersion in hot water at 60-70°C
- by exposure in ambient, crosslinking time depends on ambient temperature and relative humidity
- in all cases curing time depends on insulation thickness; for 0.7-1.2 mm wall thickness 3-6 hours are generally necessary in case of force curing in hot water

Safety Data Sheets (SDS) are available by emailing us or contacting your sales representative. Always consult the appropriate SDS before using any of our products.

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